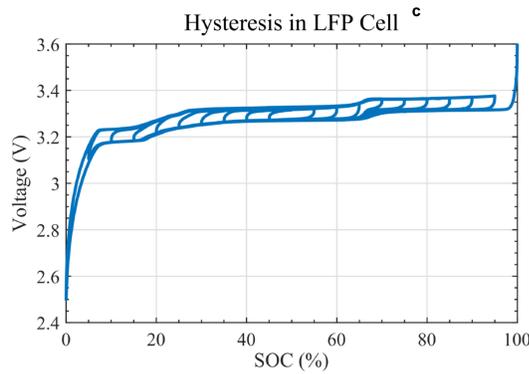


## Battery State-of-Charge (SoC) & State-of-Health (SoH)

A coupled State-of-Charge & State-of-Health estimation algorithm based on a Dual Kalman Filter approach is proposed.

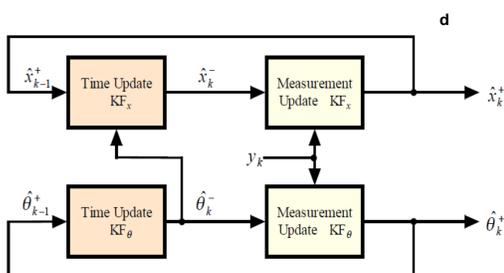
First, performance tests are realized in the laboratory on the LFP and NMC cells that compose the ISTORMY battery pack in order to build two **n-RC equivalent electric circuit** models. A particular focus is made on the characterization of the **hysteresis** phenomenon of the open circuit voltage.



Ageing tests are also performed on the cells to build a semi-empirical **model of capacity loss** that considers both **calendar** and **cycling** degradation mechanisms.

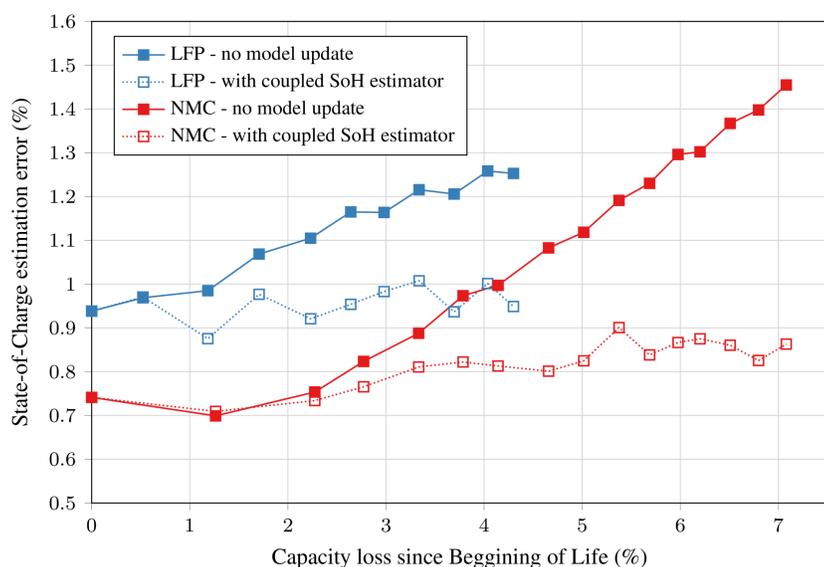
$$dQ_{\text{loss}} = \frac{\partial Q_{\text{loss}}}{\partial t} \Big|_{\text{cal}} \cdot dt + \frac{\partial Q_{\text{loss}}}{\partial Q_{\text{th}}} \Big|_{\text{cyc}} \cdot dQ_{\text{th}}$$

The State-of-Health estimator makes a **continuous prediction** of the capacity of the battery using the ageing model, and uses the output of the Active Battery Diagnostics as a **periodic observation** of the performance model parameters evolution.



It is important to note that the method can easily be adapted to any kind of Li ion cell chemistry (LFP and NMC in this work).

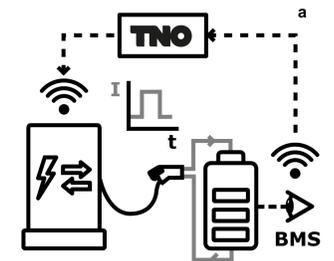
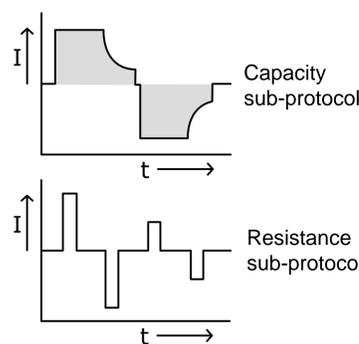
When coupled with the State-of-Health algorithm, the error on State-of-Charge estimation remains **stable along the battery's ageing**. The electrical parameters of the two packs are tracked, providing **precise** and **robust** information to the Energy Management System.



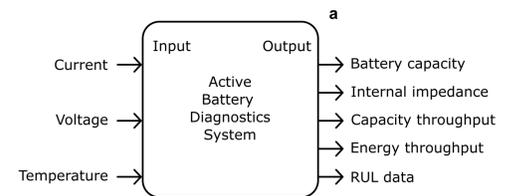
## Active Battery Diagnostics (ABD)

The ABD system actively **diagnoses battery health** of real world applications through manipulation of bi-directional power electronics. The output of the ABD system **feeds up-to-date parameters** to other BMS functions like the SoC, SoH and RUL algorithms, **improving their performance**.

Ideal system to **harvest** high quantity + quality **battery degradation data!**



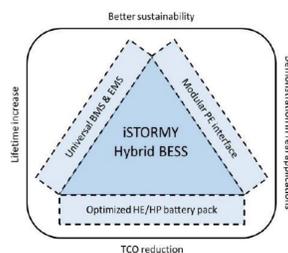
The ABD system measures battery health by applying a specific combination of current waveforms. These waveforms are designed to make **battery health parameters** like capacity and resistance **more accurately measurable**. A trade-off is struck between accuracy, precision and measurement time.



The ABD system provides **high quantities of relevant battery health data** for training of the data-driven battery RUL algorithm (see below).

## The iSTORMY Project

The "Interoperable, modular and smart **hybrid** energy storage system for stationary applications" (ISTORMY) project is funded by the Horizon 2020 program of the European Union. It presents an innovative **Hybrid Battery Energy Storage System (HBESS)** for grid integration, based on modular conception of the battery pack and power electronics. The goal is to optimize the system to **increase its lifetime** and **reduce the Total Cost of Ownership (TCO)**. To that end, the Battery Management System (BMS) offers advanced diagnosis functionalities.



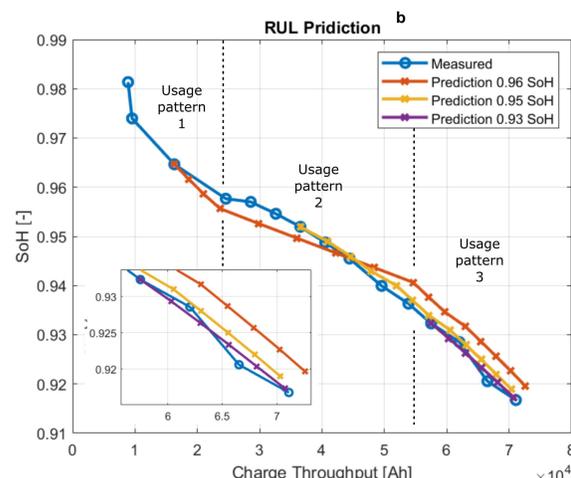
The iSTORMY system uses **multiple different chemistries** of battery cells, combining the strengths of each.

The iSTORMY hybrid energy storage system will be tested at the EDF **micro-grid demonstration** location

## Battery Remaining Useful Life (RUL)

A data-driven approach of battery Remaining Useful Life (RUL) estimation is presented, based on **data harvested by the active battery diagnostics**. The current preliminary method uses **support vector regression** in combination with a **compressed historic record** of the battery's usage (including stress factors).

Training data statistics	Laboratory data	Active Battery Diagnostic data
Number of battery cells in data	~ 10-100	> 500
Cost of creating data	€€€	€
Usage pattern of data	Often CC or CCCV 0°C, 25°C or 45°C	Realistic real world use



In the graphic to the left, the RUL algorithm has been trained on data of usage pattern 1 and 3, but not on usage pattern 2. The algorithm visibly struggles with the usage pattern it has not been trained on, yet is able to **correct when retrained on new incoming data**.

Additional training data harvested by the ABD system will likely significantly improve algorithm performance over time.

<sup>a</sup> Meulenbroeks, T. A. J. "Active Battery Diagnostics for Real World Applications", 2022

<sup>b</sup> Meulenbroeks, T. A. J. "Battery Remaining Useful Life Estimation Driven by Active Battery Diagnostics", 2022

<sup>c</sup> Werckle, C. "Improved Equivalent-Circuit model of Lithium-ion Iron Phosphate Cells", 2005

<sup>d</sup> Plett, G. "Dual and Joint EKF for Simultaneous SoC and SoH estimation", 2004